

## GLASS SANDING KIT

The new glass sanding kits for removal of scratches on normal and tempered glass and for refurbishment of the glass surface are now available.



<b>Glass Sanding Kit 77 mm</b> Mirka code: KITGLASS77	<b>Glass Sanding Kit 125 mm</b> Mirka code: KITGLASS125
Abranet® Sic NS 77 mm <ul style="list-style-type: none"> <li>- P80, 5/Pack</li> <li>- P120, 5/Pack</li> <li>- P150, 5/Pack</li> <li>- P180, 5/Pack</li> <li>- P240, 5/Pack</li> <li>- P320, 5/Pack</li> <li>- P400, 5/Pack</li> </ul>	Abranet® Sic NS 125 mm <ul style="list-style-type: none"> <li>- P80, 5/Pack</li> <li>- P120, 5/Pack</li> <li>- P150, 5/Pack</li> <li>- P180, 5/Pack</li> <li>- P240, 5/Pack</li> <li>- P320, 5/Pack</li> <li>- P400, 5/Pack</li> </ul>
Abralon® 77 mm Grip <ul style="list-style-type: none"> <li>- 180, 2/Pack</li> <li>- 360, 2/Pack</li> <li>- 500, 2/Pack</li> <li>- 600, 2/Pack</li> <li>- 1000, 2/Pack</li> </ul>	Abralon® 125 mm Grip <ul style="list-style-type: none"> <li>- 180, 2/Pack</li> <li>- 360, 2/Pack</li> <li>- 500, 2/Pack</li> <li>- 600, 2/Pack</li> <li>- 1000, 2/Pack</li> </ul>
Polarshine® E3 Glass Polishing Compound 250 ml	Polarshine® E3 Glass Polishing Compound 250 ml
Polishing Felt Pad 77x6mm Grip White, 2/Pack	Polishing Felt Pad 77x6mm Grip White, 2/Pack
Cleaning Cloth 330x330mm Yellow, 2/Pack	Cleaning Cloth 330x330mm Yellow, 2/Pack
Solutions Sales Kit Box	Solutions Sales Kit Box

Available from MSF (SL) stock.

Pricing guideline

Product code	Product	Distributor net price	List price
KITGLASS77	Glass Polishing Kit 77mm	50,63 €	77,88 €
KITGLASS125	Glass Polishing Kit 125mm	54,35 €	83,62 €

# Mirka's Glass Sanding Solution

## GLASS SANDING AND POLISHING ON TEMPERED OR NORMAL GLASS

Mirka Glass Sanding Process - It Is All About Time!



Always start the process by cleaning the surface using window cleaning liquid. Start sanding with a fine grit, eg. P320, or just polish out the scratch. If the fine grit doesn't sand enough use one coarser grit. This way you can avoid additional steps when removing the scratches. The following process starts with grit P180. If grit P320 is used, the next step is Abralon 360 followed by Abralon 600 before polishing.

**Step 1:** For removal of glass scratches sand with Abranet Sic P180 and Mirka PS 1437 Rotary Polisher 125mm or Mirka RP 300NV 77mm Non Vacuum Rotary Polisher. Dry or wet sanding.

**Sanding time:** Never do a short sanding sequence. Use every disc at least 1 minute before continuing with the next grit. Wipe clean before next sanding step.

**Step 2:** Sand with Abralon 180 and Mirka PS 1437 Rotary Polisher 125mm or Mirka RP 300NV 77mm Non Vacuum rotary polisher. Dry or wet sanding.

**Sanding time:** Approx. 1 minute 15 seconds. Wipe clean before next sanding step.



**Step 3:** Sand with Abralon 360 and Mirka PS 1437 Rotary Polisher 125mm or Mirka RP 300NV 77mm Non Vacuum Vacuum Rotary Polisher. Dry or wet sanding.

**Sanding time:** Approx. 1 minute 30 seconds. Wipe clean before next sanding step.

**Step 4:** Sand with Abralon 600 and Mirka PS 1437 Rotary Polisher 125mm or Mirka RP 300NV 77mm Non Vacuum Rotary Polisher. Dry or wet sanding.

**Sanding time:** Approx. 1 minute 50 seconds. Wipe clean before polishing.

**Step 5:** Polish with Polarshine E3 Glass Polishing Compound. Use Mirka PS 1437 Rotary Polisher 125mm or Mirka RP 300NV 77mm Non Vacuum Rotary Polisher and Mirka White Polishing Felt Pad. Wipe the surface clean to check the surface. Use a soft microfiber cloth and a window cleaning liquid. Continue polishing for 4 minutes or more.

